

To order call:

800-237-7841

Replacement Blades & Spiral Duct

Replacement Blade Sets w/ A, B, C, D, E & SCO Blades			
Machine	1.0"	1.5"	2.0"
SG-220	12755	12775	12790
E-215	12749	12769	12785
HG-320	12715	12725	--
E-200	12745	12765	--
E-300 Non-Extracting	12745	12765	--
E-410	12747	--	--
E-415	--	12767	--

Replacement Blade Sets w/ 1, 2, 3, 4, 5 & SCO Blades			
Machine	1.0"	1.5"	2.0"
E-215	12750	12770	12785
E-200	12746	--	--

Replacement Blades SG-220, E-215, & E-215 F1 – 1.0" Only			
Blade Designation	1.0"	1.5"	2.0"
A - 8	12150	12340	12500
B/D - 3	12100	12320	12501
C - 2/4	12090	12315	12502
E - R1	12300	12355	12503
F - 1	12080	12310	12504
G - 5	12120	12325	12505
6	12130	12330	--
7	12140	12335	--
9	12160	12345	--
0	12170	12350	--
SCO E-215	12180	12360	12510
SCO SG-220	12361	12361	12361
45 "V" (1 pc)	12220	--	--
90 "V" (1 pc)	12190	12375	--
90 "V" (2 pc)	--	--	12191



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Replacement Blades HG-320 Extracting			
Blade Designation	1.0"	1.5"	2.0"
A - 8	12069	11990	--
B/D - 3	12030	12072	--
C - 2/4	12020	12073	--
E - R1	12058	11991	--
F - 1	12012	11992	--
G - 5	12048	11993	--
SCO	12361	12361	12361

Replacement Blades GM-12, E-200, E-300, E-410 & E-415 Non-Extracting			
Blade Designation	1.0"	1.5"	2.0"
A - 8	12280	12340	--
B/D - 3	12100	12320	--
C - 2/4	12090	12315	--
E - R1	12300	12355	--
F - 1	12080	12310	--
G - 5 (Except E-410)	--	12325	--
G - 5 (E-410 only)	12120	12325	--
6	12130	12330	--
7	12140	12335	--
9	12160	12345	--
0	12170	12350	--
SCO	12180	12360	--
90 "V" (1 pc)	12190	12375	--



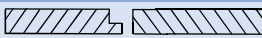



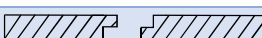
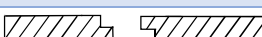





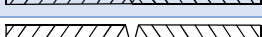


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Spiral Duct	
Description	Part No.
Blade, 18 Degree V, 2 pc, 1" & 1 1/2"	12513
Blade, 18 Degree V, 2 pc, 2"	12515
Blade, 9 Degree Flap, 1.0" / 1.5"	12514
Blade, 9 Degree Flap, 2"	12516
Blade - SG-420, 18 Degree V, 2"	12600
Tool Holder, 18 Degree V, w/ Blades, 1" & 1 1/2"	11862
Tool Holder, 18 Degree V, w/o Blades, 1" & 1 1/2"	11863
Tool Holder, E-215, w/ SCO Blade, 1" & 1 1/2"	11864
Tool Holder (18 Degree V) w/ SCO Blade	11867

Groove Configurations			
A	8		Left Hand Closure Flap
B,D	3		Right Hand Modified Shiplap
C	2, 4		Left Hand Modified Shiplap
E*	R1		Right Hand Female Shiplap
F	1		Left Hand Female Shiplap
G*	5		Right Hand Closure Flap
	6		Left Hand Male/Female Combination
	7		Right Hand Male/Female Combination
	9		Left Hand Male Shiplap
	0		Right Hand Male Shiplap
*	SCO		Straight Cut Off
	90V		90 Degree Vee
	45V		45 Degree Vee
	18V		18 Degree Vee

NOTES:

*On all Model Machines except the E215, Tool #E and #G utilize a combination of both the blade design shown and a straight cutoff blade (SCO) on a single tool body.