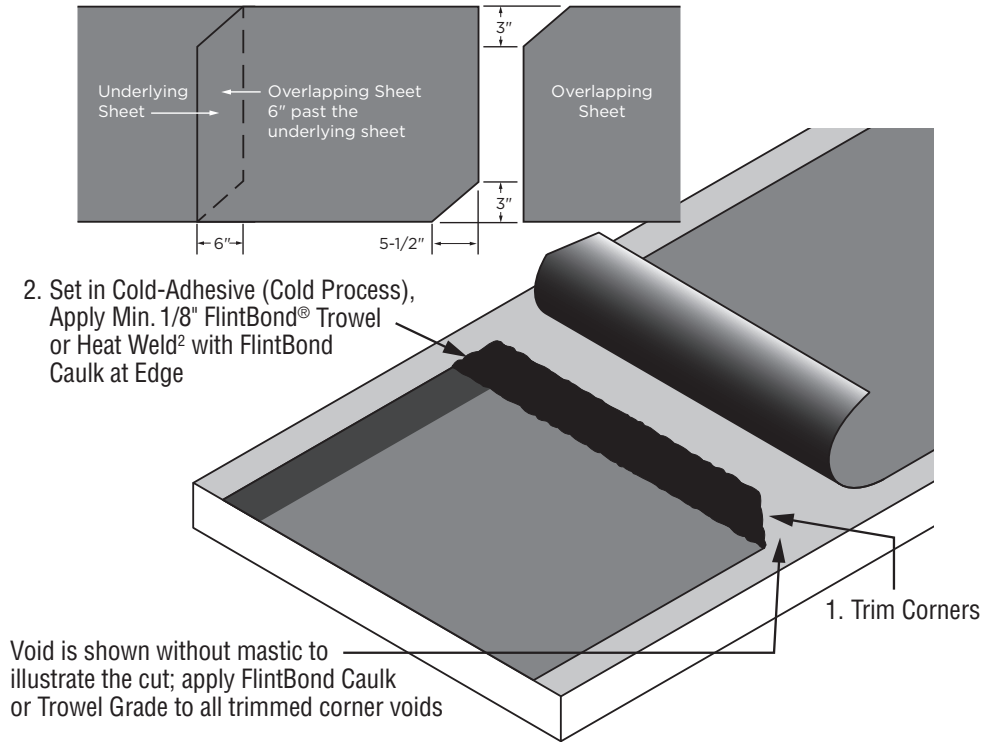


**Base Ply, Interply, Cap Corner Treatment**

For fully adhered Base Plies, Interplies and Cap Sheets, trim the underlying sheet's lower outside corner at the end of the roll as shown; follow with the overlapping sheet trimming the upper outside corner as shown.

**If self-adhered or using cold-adhesive** apply FlintBond® Trowel to entire lapped surface with 1/4" bleed out or (in cold weather<sup>1</sup>) hot air weld<sup>2</sup> with bead of FlintBond Caulk at edge; **If torch-welded** heat sink/scrape the granules with heated trowel or granular embedment tool and ensure 1/4" bleed out; **if using hot asphalt** apply to entire lapped surface with 1/4" bleed out.



NOT DRAWN TO SCALE

<sup>1</sup>20°F-49°F (-6.6°C-4.4°C)

<sup>2</sup>Apply heat from a hot-air welder with a 2" tip to the overlapped granular surface while applying rolling pressure from a silicone roller to the overlapping Cap. With the hot air welder set between 900°F-1,100°F (setting 8-10), apply heat to the overlap interface while bonding Cap with rolling pressure on the granulated surface. Roll the overlapping Cap in place, moving the hot air welder to allow for forward progress. Avoid applying so much heat or moving at a pace that results in smoke. Apply a bead of FlintBond Caulk along the edge. Continue overlap application, 2"-3" per pass.