**Product Description**

Easi-Fil® Brand All-Purpose Ready-Mixed Joint Compounds provide a high quality finish that is easy to use for any interior finishing job. Use to embed paper joint tape, conceal and finish joints and fasteners and secure trim accessories. Easi-Fil compounds spread and sand easily, come in sizes for any job and conveniently stack in by-the-litre pails.

**Easi-Fil® Brand All-Purpose Compound**

**Product Data**

- **Material:** Vinyl-type mixture
- **Colour:** Off white
- **Packaging:**
  - 2.0 L (0.5 US Gal.) pail
  - 4.5 L (1.19 US Gal.) pail
  - 12 L (3.16 US Gal.) pail
- **Coverage:** Approximately 1/3 US Gal. (1.25 L) of All-Purpose compound is required per 4' x 8' sheet of drywall (32 ft², 3 m²).
- **Shelf life:** 12 months from production code date when stored properly.
- **Storage:** Protect joint compounds from freezing and from extreme heat. Joint compound should be stored at temperatures above 13°C (55°F) for at least 48 hours prior to application. Do not stack material (cartons or pails) more than 2 pallets high. Rotate stock. Do not store in direct sunlight.

**Technical References:** For additional information on the application and finishing of Easi-Fil Brand Joint Compounds please consult:

- GA-214: Gypsum Association publication “Levels of Gypsum Board Finish.”
- GA-216: Gypsum Association publication “Recommended Specifications for the Application and Finishing of Gypsum Board.”

**Working with the Product**

**Site conditions**
The room temperature and wallboard should be maintained at 55°F (13°C) for 48 hours prior to application and continuously thereafter until compound is completely dry. Gypsum wallboard should be dry for at least 48 hours before the application of joint compounds. Continuous ventilation must be provided to ensure proper drying.

**Preparation**

Joint compound should be mixed lightly. If additional thinning is required, add water in 250 ml (8.5 US ounce) increments, as necessary, then re-mix prior to application. Do not be over thin, since excessive water may cause abnormal shrinkage, edge cracking, poor bond, or lack of hide. Do not intermix joint compound with other materials.

**Application**
Repair all imperfections present in the gypsum panels prior to finishing with joint compounds. Apply joint compound over dry surfaces only. Subsequent coats of joint compound should not be applied until the previous applications are completely dry. Drying times may vary depending on the joint compound and the environmental conditions.

**Finishing Joints**
Apply a thin layer of compound to the tapered edge. Press joint tape firmly into the compound, while centering it over the seam and embed with a broad knife. Sufficient joint compound must remain under the tape to ensure a proper bond. Allow to dry.

Apply a second coat of joint compound over the embedding coat and feather out beyond the first coat. Allow the second coat to dry thoroughly prior to application of the finish coat.

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**Continued on back**

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**Submittal Approvals**

(Stamps or Signatures)
Spread the finish coat evenly over the second coat and feather to a smooth uniform finish.

After each coat had dried, sand or sponge smooth prior to the application of the ensuing coat.

**Finishing beads and trims**
Apply first coat of compound to all the bead and trim and properly feather out onto the panel. Wet sand, as necessary. Allow the compound to dry thoroughly prior to the application of the second coat. Apply the second coat and feather at least 2” beyond first coat, allow to dry completely and wet sand, if necessary. Apply the finish coat and extend the compound slightly beyond the second coat. When dry, sand as necessary to provide a smooth surface for decoration.

**Sanding**
Sand with a wet sponge, if necessary, to eliminate dust and scuffing of the wallboard paper. Remove high spots using as few strokes as necessary. Clean the sponge frequently during use.

If dry sanding is necessary, use 120 grit sand paper or finer. Lightly sand imperfections while being careful to avoid scuffing the paper. When dry sanding, wear a NIOSH approved dust mask and eye protection.

**Decoration**
Ensure that all surfaces to be decorated are thoroughly dry and dust free. Either a good quality drywall primer or an undiluted latex wall paint with a high solids content should be applied prior to painting, texturing or wallpapering. Adhere to all manufacturers’ specific directions for painting and decorating materials.

**Cleaning**
Clean tools immediately after each use with warm, soapy water then wipe the tool surfaces dry to prevent rust. Leftover compound should be sealed and stored appropriately.

**MSDS**

**Warning**
Dust generated from sanding product may cause eye, skin, nose, throat or respiratory irritation. Use wet-sanding to avoid creating dust. Avoid inhalation of dust and eye contact. Product contains silica. Inhalation of respirable silica dust can cause silicosis, a potentially disabling lung disease, known to cause lung cancer.

When sanding, drilling or abrading product during installation or handling:
(1) Ensure adequate ventilation.
(2) Wear a dust mask or, if dust may exceed PEL, use NIOSH/MSHA approved respirator. (3) Warn others in area. (4) Wear eye protection.

If eye contact occurs, flush with lukewarm, gently flowing water for 5 minutes or until particle/dust is removed. For further information, refer to Material Safety Data Sheet or consult manufacturer by calling 1-800-327-7455.

**KEEP OUT OF REACH OF CHILDREN.**

**Warranty**
Since methods and condition of application such as temperature, humidity and over thinning are beyond our control, CertainTeed Gypsum Canada, Inc. (CertainTeed) will not be responsible for the failure of this Product when the Product is not used according to directions and specifications and accepted standards of procedure inherent in drywall application; or when reasonable allowance is not made by the user for adverse weather and job conditions. However, if this product proves to be defective, maximum liability shall be limited to replacement of the material only or refund of the purchase price. This shall be the full limit whatsoever of CertainTeed’s liability. All claims shall be submitted in writing to CertainTeed within thirty days from the date of discovery. Provincial or Federal laws may provide rights in addition to this warranty that cannot be modified or excluded.