

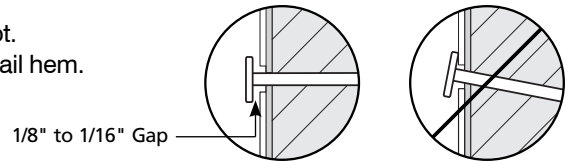
CertainTeed

# Monogram<sup>®</sup> 46XL-25'

## Installation Instructions

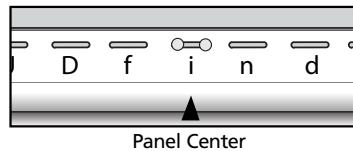
1. Engage the locking leg of the Monogram 46XL panel into the starter strip or lock of the previous panel.
2. Slide panel into accessory channel, leaving room for expansion and contraction
  - Allow 3/8" for expansion and contraction between panel ends and trim when install temperature is greater than 40° F.
  - Allow 1/2" for expansion and contraction between panel ends and trim when install temperature is less than 40° F.

3. Locate the first stud and fasten the siding to it in the center of the nail slot.
  - Do not drive nails tightly. Allow 1/8" to 1/16" between nail head and nail hem.
  - Drive nails in straight - Do not angle nail.
  - Notice which STUDfinder letter appears below the slot.

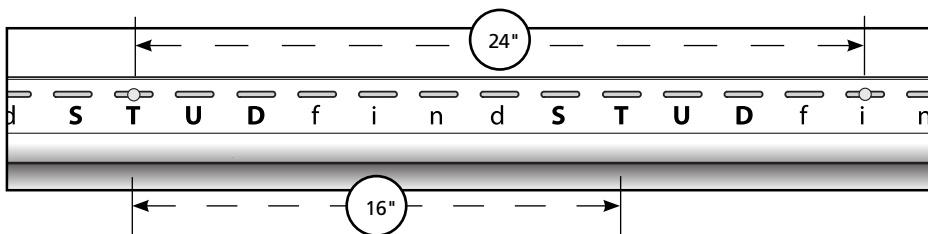


4. To find the subsequent studs, go to each repeat of the noted STUDfinder letter and install a fastener. For example, if your first stud is at "T," succeeding studs will fall at every repeat of the letter "T" in 16" o.c. applications (every 8th slot).

5. Locate center nailing slot of the panel and drive 2 nails into both ends of the center nail slot to "center pin" the panel.  
NOTE: This is only done for one nail slot per panel.



6. To install the next panel in the row, engage the locking leg of the next panel into the starter strip or lock of the panel below, and then overlap the next panel (see spacing recommendations below).
  - Overlap 1-1/2" if temperature is greater than 40° F.
  - Overlap 1-1/4" if temperature is less than 40° F.
7. Measure 16" from the last nail on the previous panel and install a fastener in the center of the nailing slot.  
Note which STUDfinder letter appears below the nailing slot.
8. Repeat steps 4, 5, 6 & 7 until finished with the row.



**NOTE:** 24" on center applications will use a similar pattern of letters, with 2 letters that repeat every-other stud (every 12th slot). For example, if the first stud is located at "T," then the next will be at "i," then "T," then "i," etc.

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