

Machine Works

Glass Master Grooving Machine Roller Wrap Installation Instructions

The enclosed roll(s) of 4" wide, commercial grade emery cloth should only be applied to the top rollers of your Glass Master grooving machine. **Never apply material to the bottom rollers.** One roll of wrap is measured to cover one roller. Follow these instructions for applying the cloth to rollers.

1. Disconnect power cord.
2. Remove end cover from left side of the machine when viewed from board feed side.
3. Loosen idler bracket to create slack in the chain and remove the chain from drive socket so that roller turns freely.
4. Clean roller surface of all debris (Oil, dirt, adhesive, etc.)
5. Apply adhesive evenly to entire roller. Wait until adhesive is tacky to touch.
6. The Wrap is pre-cut at an angle to begin spiral. Apply Wrap to full roller length by manually turning the roller. **CAUTION: Do not attempt to apply the Wrap by using the motor to turn the roller. This may cause serious injury.**
7. Both ends of emery cloth must be secure. We recommend pop rivets.
8. Replace the chain and tighten by repositioning the idler sprocket.
9. Replace the end cover and allow adhesive to dry overnight.

Call 800-874-9135 for Assistance