# FlintEdge Box Gutter

**Order/Specification Form**

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**FlintEdge Box Gutter**

**EDGE METAL SYSTEMS**

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![Diagram of FlintEdge Box Gutter]

**optional .250" aluminum hanger available**

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**Detail:**  
**Architectural Ref.:**

<table>
<thead>
<tr>
<th>Quantity, This Detail</th>
<th>Material</th>
<th>Corner Type</th>
<th>Finish</th>
<th>Thickness</th>
<th>Optional Hangers</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total LF</td>
<td>Aluminum</td>
<td>Welded Corner</td>
<td>Mill Finish</td>
<td>.040</td>
<td>No</td>
</tr>
<tr>
<td>Outside Corners</td>
<td>Galvanized</td>
<td></td>
<td>Prefinished Kynar</td>
<td>.050</td>
<td>Yes</td>
</tr>
<tr>
<td>Inside Corners</td>
<td>Stainless Steel</td>
<td></td>
<td>Post Finished Kynar</td>
<td>.063</td>
<td></td>
</tr>
<tr>
<td>Special Corners (attach sketches)</td>
<td></td>
<td></td>
<td>Prefinished Anodize</td>
<td>.080</td>
<td></td>
</tr>
<tr>
<td>End Cap - L</td>
<td></td>
<td></td>
<td>Post Finished Anodize</td>
<td>24 GA</td>
<td></td>
</tr>
<tr>
<td>End Cap - R</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Expansion Joints (Includes 1 RH &amp; 1 LH End Cap)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Radius LF (60&quot; pcs)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Radius Corners (attach sketches)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Thickness**  

- .040
- .050
- .063
- .080
- 24 GA

**Finish**  

- Mill Finish
- Prefinished Kynar
- Post Finished Kynar
- Prefinished Anodize
- Post Finished Anodize

**Optional Hangers**  

- No
- Yes

*If this is not marked we will assume no hangers*

**Color**

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**Transmittal**

- □ Request for Quotation
- □ Submit for Approval
- □ Request for Information
- □ Confirming Teleconference
- □ For Your Files

By __________________ Date __________

**Customer Approval**

- □ Approved for Fabrication
- □ Approved as Noted
- □ Amend & Resubmit

**Authorized Customer Signature**

Title __________________ Date __________

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**Job Name**

**Job #**

**Location**

**Sheet of**

**Customer**

**By**

**Representative**

**Date**

**Architect**

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FlintEdge Box Gutter

<table>
<thead>
<tr>
<th></th>
<th>FACE</th>
<th>BOTTOM</th>
<th>BACK</th>
</tr>
</thead>
<tbody>
<tr>
<td>MINIMUM</td>
<td>4</td>
<td>4</td>
<td>4</td>
</tr>
<tr>
<td>STANDARD</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>MAXIMUM</td>
<td>12</td>
<td>14</td>
<td>16</td>
</tr>
</tbody>
</table>

**PLEASE NOTE:**
BOTTOM DIMENSION MUST BE ≥ THE FACE DIMENSION AND THE BACK DIMENSION MUST BE LARGER THAN THE FACE BY 1" MIN.

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STANDARD GUTTER CORNERS ARE 90° - 24" X 24". STANDARD END CAPS ARE 24" LONG.

FOR SPECIAL CORNER REQUIREMENTS, ATTACH SKETCHES OR CONSULT MFR. FOR ASSISTANCE.

MINIMUM AND MAXIMUM SIZES ARE INDICATED. INTERMEDIATE SIZES MAY BE SPECIFIED WITHIN THESE RANGES. CONSULT MFR. FOR REQUIREMENTS NOT WITHIN THESE RANGES.

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