Brookhaven & Brookhaven with Lattice — Privacy Fence

1. Getting Started
   - Be sure to call underground prior to digging
   - Assemble gates (if necessary) and decide where they will be located
   - Space and mark post hole locations for gate and sections
   - Start at gate end post and work outward to determine proper fence height relative to ground

2. Dig Holes
   - Dig holes 30” deep or to frost line
   - Hole size for 5 x 5 posts = 12”
   - Clean holes and check for straight walls
   - Note: Fence section may have to be supported under bottom rail to allow post to extend the correct distance from grade to accommodate panel size.

3. Install Posts
   - Insert post in hole
   - Determine rough height
   - Fill hole around post with concrete mix (sand, gravel and cement) approximately 2” below grade
   - Add rebar to the hole to 12” from top of post
   - Tamp concrete in hole to eliminate air pockets
   - Level and square post

4. Attach Rail Brackets
   - Locate bottom bracket on post to allow a 2” clearance from bottom rail to grade.
   - Secure bracket to post with provided 1” screws.

5. Install Fence Panel
   - Insert panel into brackets. (Bottom rail is reinforced.)
   - Make certain certain is resting on bottom of bracket so that panel is level.
   - Secure panel to brackets using 4 – 1” screws in each bracket, 2 on each side.
   - Do not over-tighten screws.

6. Install Gates
   - Set hinge and latch posts 43” apart to allow for hardware and gate.
   - Fill posts with concrete and 2 pieces of 1/2” rebar positioned in opposing corners of post.
   - Secure upper bracket to post with provided 1” screws.

7. Solidify Gate Posts
   - Drive a screw through the vinyl into the aluminum stiffener at the bottom of the post to hold in place.
   - Insert post into ground
   - Fill hole with concrete around outside of post
   - Hold rebar in opposite corners of post with rebar separator clips
   - Fill post with concrete mix to cover rebar and hardware fasteners
   - Tamp post with a rubber mallet to eliminate air pockets
   - Leave gate on blocks for 72 hours to allow concrete to set

8. Install Caps
   - Caps may be secured with glue, silicone adhesive or #8 x 3/4” screws, caps and washers

* Caution — In climates that experience freeze-thaw cycles, this installation method could result in post cracking. This would not be covered by the warranty.

Fig. 1 Brookhaven & Brookhaven with Lattice