FACTORY END & SIDE PANEL VIEW

SCALE: 3" = 1'-0"

*PANEL LENGTHS AVAILABLE IN ± 1/8" TOLERANCE, MINIMUM QUANTITIES MAY APPLY

PANEL MATERIALS & FINISHES

SCALE: NOT TO SCALE

MATERIAL THICKNESS
DEEP BOX 6: .025", .032", OR .040" ALUMINUM

PANEL FINISHES
PAINTED & POWDER COATED - INTERIOR & EXTERIOR
LUXACOTE - INTERIOR & EXTERIOR
DECORATED WOOD FINISH (POWDER COATED) - INTERIOR & EXTERIOR

PANEL SPECIFICATION
PROJECT: EXTERIOR LINEAR DEEP BOX 6 SPECIFICATIONS
DRAWING NUMBER: EXT-DEEP-BOX-6-B1.1
SCALE: AS SHOWN
DRAWN BY: HD ENGINEERING
DATE: 12/11/2018
FLAT RECESSED CLOSURE REQUIRED FOR EXTERIOR INSTALLATION

DESIGN WIND PRESSURE (POSITIVE OR NEGATIVE PSF**)

*(NOTE: CARRIER SPACING BASED ON USING 3 OR MORE ROWS OF CARRIER. MAXIMUM PANEL OVERHANG = 6". MAXIMUM CARRIER OVERHANG = 6".)

HANGER WIRE (12 GA MIN.) MUST BE LOCATED AT EACH VERTICAL SUPPORT STRUT. VERTICAL SUPPORT STRUT MUST NOT EXCEED SPACING SHOWN FOR A GIVEN DESIGN WIND PRESSURE. SEE DRAWING # EXTDBOX6-B1.3 FOR VERTICAL SUPPORT SPECIFICATION. HANGER WIRE AND VERTICAL SUPPORT STRUT MUST BE ATTACHED TO STRUCTURE ABOVE TO SAFELY SUPPORT ALL LOADS IMPOSED BY SOFFIT SYSTEM. ATTACHMENT TO STRUCTURE DESIGNED AND PROVIDED BY OTHERS, NOT BY HUNTER DOUGLAS.

NOTE A:
CARRIER SPACING (PANEL SPAN) AND CARRIER SPAN (HANGER WIRE & VERTICAL SUPPORT SPACING) VARY DEPENDING ON DESIGN WIND PRESSURE (POUNDS PER SQUARE FOOT). AS A GENERAL GUIDE, REFER TO THE DETAIL AND WIND LOAD TABLE 1 BELOW FOR CARRIER SPACING AND CARRIER SPAN. THE WIND LOAD CRITERIA IS BASED ON USING 3 OR MORE ROWS OF CARRIER. MAXIMUM PANEL OVERHANG = 6". MAXIMUM CARRIER OVERHANG = 6".

NOTE B:
ALL PENETRATIONS IN CEILING TO BE FIELD LOCATED AND FIELD CUT. TRIM FOR THESE ITEMS NOT BY HUNTER DOUGLAS.

NOTE C:
ATTACHMENT TO STRUCTURE DESIGNED AND PROVIDED BY OTHERS, NOT BY HUNTER DOUGLAS.

EXTERIOR INSTALLATION

TABLE 1 - DESIGN WIND LOAD - LINEAR DEEP BOX EXTERIOR CEILING SYSTEM

| PANEL TYPE: .025", .032", OR .040" ALUMINUM | DEEP BOX 6 PANEL
| CARRIER TYPE: .040" ALUMINUM, UNIVERSAL CARRIER |

ALLOWABLE CARRIER SPACING (PANEL SPAN)
ALLOWABLE CARRIER SUPPORT SPACING (HANGER WIRE/VERTICAL SUPPORT SPACING)

* NOTE: CARRIER SPACING BASED ON USING 3 OR MORE CARRIERS

** POUNDS PER SQUARE FOOT

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NOTE B:
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EXTERIOR INSTALLATION

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**FLAT RECESSED CLOSURE REQUIRED FOR EXTERNAL INSTALLATION**

1/2" X 1 1/2" 16 GA GALV. CRC

**NOTE A:**
VERTICAL SUPPORT STRUTS (MINIMUM 1-1/2" 16 GA GALV. C CHANNEL OR EQUAL, MAX LENGTH OF 28"), SEE DRAWING # EXTDDBOX-6-B1.2 FOR EXTERIOR SUSPENSION REQUIREMENTS. VERTICAL SUPPORTS SHALL BE LOCATED WITHIN 6" OF THE ENDS OF EACH CARRIER AND WITHIN 6" ON BOTH SIDES OF A CARRIER SPlice.

**NOTE B:**
ALL PENETRATIONS IN CEILING TO BE FIELD LOCATED AND FIELD CUT. TRIM FOR THESE ITEMS NOT BY HUNTER DOUGLAS.

**NOTE C:**
ATTACHMENT TO STRUCTURE DESIGNED AND PROVIDED BY OTHERS, NOT BY HUNTER DOUGLAS.

**1/4" DIAMETER X 20 GRADE 2 NUT & BOLT IN PRE-PUNCHED CARRIER HOLE, NOT BY HUNTER DOUGLAS**

BOX 6 PANEL, .025", .032", OR .040" ALUMINUM REQUIRED FOR EXTERIOR

**NOTE A:**
VERTICAL SUPPORT STRUTS (MINIMUM 1-1/2" 16 GA GALV. C CHANNEL OR EQUAL, MAX LENGTH OF 28"), SEE DRAWING # EXTDDBOX-6-B1.2 FOR EXTERIOR SUSPENSION REQUIREMENTS. VERTICAL SUPPORTS SHALL BE LOCATED WITHIN 6" OF THE ENDS OF EACH CARRIER AND WITHIN 6" ON BOTH SIDES OF A CARRIER SPlice.

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**NOTE B:**
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**NOTE C:**
ATTACHMENT TO STRUCTURE DESIGNED AND PROVIDED BY OTHERS, NOT BY HUNTER DOUGLAS.
**NOTE 1:** DO NOT SPLICE PANELS DIRECTLY BELOW UNIVERSAL CARRIERS. PANEL SPLICES DO NOT FIT UNDER CARRIERS.

**NOTE 2:** FIELD CUT PANELS AS REQUIRED TO CREATE A RANDOM STAGGERED SEAM PATTERN. AVOID ALIGNED SEAMS.

---

**SECTION 'A'**

SCALE: 3" = 1'-0"

DEEP BOX 6 PANEL SPLICE, WILL NOT FIT UNDER UNIVERSAL CARRIER

DEEP BOX 6 PANEL

DEEP BOX 6 PANEL SPLICE

UNIVERSAL CARRIER BEYOND

UNIVERSAL CARRIER

FLAT RECESSED CLOSURE

**SECTION 'B'**

SCALE: 3" = 1'-0"

DEEP BOX 6 PANEL SPLICE, WILL NOT FIT UNDER UNIVERSAL CARRIER

DEEP BOX 6 PANEL

UNIVERSAL CARRIER

PANEL SEAM

---

**EXTERIOR INSTALLATION**

**SPECIFICATIONS**

MATERIAL:

- .025" | .032" | .040" ALUMINUM DEEP BOX 6 PANEL
- .040" ALUMINUM UNIVERSAL CARRIER
- FINISH (PAINT | POWDER COAT | DECORATED WOOD FINISH | LUXACOTE)
- PERFORATION NOT AVAILABLE

**PROJECT:** EXTERIOR LINEAR DEEP BOX 6 SPECIFICATIONS

**DRAWING NUMBER:** EXT-DEEP-BOX-6-B1.4

**SCALE:** AS SHOWN

**DRAWN BY:** HD ENGINEERING

**DATE:** 12/11/2018
INSERT END CAP ONTO PANEL AND ENSURE SHEAR TABS ARE ORIENTED ON TOP OF PANEL.
SECTION 'A'
SCALE: 3" = 1'-0"

SECTION 'B'
SCALE: FULL (1:1)

IF THE DESIRED CARRIER LENGTH EXCEEDS THE MAXIMUM OF 16'-0", USE A UNIVERSAL CARRIER SPLICE TO CONNECT THE FACTORY CARRIER ENDS.

THE TABS OF THE SPLICE SNAP INTO THE HOLES IN THE CARRIER AND ADDITIONAL FIXING IS NOT NECESSARY. THE MODULE IS CONTINUED AUTOMATICALLY.

**SPECIFICATIONS**

- **MATERIAL:**
  - .025" | .032" | .040" ALUMINUM DEEP BOX 6 PANEL
  - .040" ALUMINUM UNIVERSAL CARRIER
- **FINISH (PAINT) OR POWDER COAT**
- **DECORATED WOOD FINISH**
- **LUXACOTE PERFORATION**

**PROJECT:** EXTERIOR LINEAR DEEP BOX 6 SPECIFICATIONS

**DRAWING NUMBER:** EXT-DEEP-BOX-6-B1.6

**SCALE:** AS SHOWN

**DRAWN BY:** HD ENGINEERING

**DATE:** 12/11/2018
FIELD CUT DEEP BOX 6 PANEL ENDS FOR LENGTH AS REQUIRED, TYPICAL
FIELD MITER TRIMS AT CORNERS
FIELD CUT DEEP BOX 6 PANEL SIDE FOR WIDTH

SECTION 'A'
SCALE: 6" = 1'-0"

FIELD CUT DEEP BOX 6 PANEL SIDE
UNIVERSAL CARRIER BEYOND 1" WALL ANGLE HOLD DOWN
1" WALL ANGLE TO SECURE FIELD CUT PANEL SIDE.

1" WALL ANGLE TRIM
0.025" ALUMINUM MATERIAL & FINISH TO MATCH, TYPICAL
2 3/8" WALL ANGLE TRIM PART LENGTH

DEEP BOX 6 PANEL
UNIVERSAL CARRIER
FLAT RECESSED CLOSURE

ALL VERTICAL SUPPORTS AND HANGER WIRE OMITTED FOR CLARITY

EXTERIOR INSTALLATION

SPECIFICATIONS
MATERIAL: .025" | .032" | .040" ALUMINUM DEEP BOX 6 PANEL | .040" ALUMINUM UNIVERSAL CARRIER
FINISH (PAINT) | POWDER COAT | DECORATED WOOD FINISH | LUXACOTE
PERFORATION: NOT AVAILABLE

PROJECT: EXTERIOR LINEAR DEEP BOX 6 SPECIFICATIONS
DRAWING NUMBER: EXT-DEEP-BOX-6-B1.7
SCALE: AS SHOWN
DRAWN BY: HD ENGINEERING
DATE: 12/11/2018
**SECTION 'A'**

SCALE: 6" = 1'-0"

- Field Cut Deep Box 6 Panel End
- 1/2" J-Trim rests against wall
- 2-1/8" J-Trim Part Length
- .025" Aluminum Material & Finish
- Flat Recessed Closure
- 2-1/8" J-Trim Wrap Panel & Carrier
- Flat Recessed Closure
- Universal Carrier
- Universal Carrier Beyond

---

**SECTION 'B'**

SCALE: 6" = 1'-0"

- Field Cut Deep Box 6 Panel Side
- 2-1/8" J-Trim Rests Against Wall
- 1" Wall Angle Hold Down
- Double-sided Adhesive to Secure 1" Wall Angle or Use Pop-Rivet

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**SPECIFICATIONS**

Unless noted otherwise:

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<td>Decorated Wood Finish</td>
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**PROJECT:** Exteriar Linear Deep Box 6 Specifications

**DRAWING NUMBER:** EXT-DEEP-BOX-6-B1.8

**SCALE:** AS SHOWN

**DRAWN BY:** HD Engineering

**DATE:** 12/11/2018
**NOTE:** FIXTURE WITH TRIM FLANGE NOT BY HUNTER DOUGLAS

**SPECIFICATIONS** (unless noted otherwise)

- **MATERIAL:** .025” | .032” | .040” ALUMINUM DEEP BOX 6 PANEL | .040” ALUMINUM UNIVERSAL CARRIER
- **FINISH:** (PAINT) | POWDER COAT | DECORATED WOOD FINISH | LUXACOTE
- **PERFORATION:** NOT AVAILABLE

**interrupted for typical fixture**

**Project:** EXTERIOR LINEAR DEEP BOX 6 SPECIFICATIONS  
**Drawing Number:** EXT-DEEP-BOX-6-B1.9  
**Scale:** AS SHOWN  
**Drawn By:** HD ENGINEERING  
**Date:** 12/11/2018
NOTE: FIXTURE WITH TRIM FLANGE NOT BY HUNTER DOUGLAS
LATERAL BRACING: BRACE WITH HANGER WIRES AND STRUTS PER ASTM E-580 AND IN ACCORDANCE WITH LOCAL CODE REQUIREMENTS.

(4) #12 GAUGE WIRES SPLAYED 90° FROM EACH OTHER AT ANGLE NOT EXCEEDING 45° FROM PLANE OF CEILING. A STRUT FASTENED TO MAIN RUNNER SHALL BE EXTENDED TO AND FASTENED TO STRUCTURE ABOVE. SPLAYED WIRE AND STRUT BRACING TO BE PLACED NOT MORE THAN 12 FEET ON CENTER IN EACH DIRECTION, WITH THE FIRST POINT WITHIN 6 FEET FROM EACH WALL.