**Insulation and Wood Nailers**  
Chamfer/taper to create slope away from joint.

**Base Ply**  
Fully adhere (self-adhered or cold process). Proper attachment is defined by product selection.

**Cap Sheet, Field**  
Fully adhere (self-adhered, torch, cold process or hot asphalt). Proper attachment is defined by product selection.

**Flexible Liner**  
Mechanically attach with appropriate fasteners, 9” o.c.

**Weatherproofing Strip**  
Self-adhere WinterGuard® Metal, WinterGuard® HT or Flintlastic® SA PlyBase/SA MidPly.

**Manufactured Bellow**  
Set in 1/8”-1/4” uniform bed of FlintBond® Trowel adhesive and mechanically attach with appropriate fasteners 4” o.c.; endlaps shall be set in FlintBond® Trowel with two nails; prime surface of flange with FlintPrime® Aerosol.

**Cap Sheet Flashing Strip**  
Fully adhere (self-adhered, torch, cold process or hot asphalt), extending a minimum 6” beyond the metal flange. Proper attachment is defined by product selection. Treat the granulated surface of Cap Sheet, Field, where the Cap Flashing Strip overlap occurs: If self-adhered or using cold process apply FlintBond Trowel to entire lapped surface with 1/4” bleed out or (in cold weather) hot air weld to metal and Cap Sheet, Field with bead of FlintBond Caulk at edge; If torch-welded heat sink/scrape the granules with heated trowel or granular embedment tool and ensure 1/4” bleed out; if using hot asphalt apply to entire lapped surface with 1/4” bleed out.

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2.0°F-49°F (-6.6°C-4.4°C)

Apply heat from a hot-air welder with a 2” tip to the metal/granular surface while applying rolling pressure from a silicone roller to the overlapping Cap. With the hot air welder set between 300°F-500°F (setting 2-3), apply heat to the overlap interface while bonding Cap with rolling pressure onto the Metal/granular surface. Roll the overlapping Cap in place, moving the hot air welder to allow for forward progress. Avoid applying so much heat or moving at a pace that results in smoke. Continue overlap application, 2” per pass.