

Anchor Sheet or Base Ply, Field

Mechanically attach or Fully adhere (self-adhered, torch, cold process or hot asphalt). Proper attachment of the base layer is defined by specified system, product selection and deck type. Ensure base sheet is extended below wood nailer blocking.

Flashing Collar

Fully adhere (self-adhered, torch, cold process or hot asphalt). **If self-adhered** apply FlintBond® Caulk to edge; **If torch-welded** ensure 1/4" bleed out at edge; **If using cold process** set in FlintBond Trowel with 1/4" bleed out at edge; **if using hot asphalt** ensure 1/4" bleed out at edge.

Gutter System

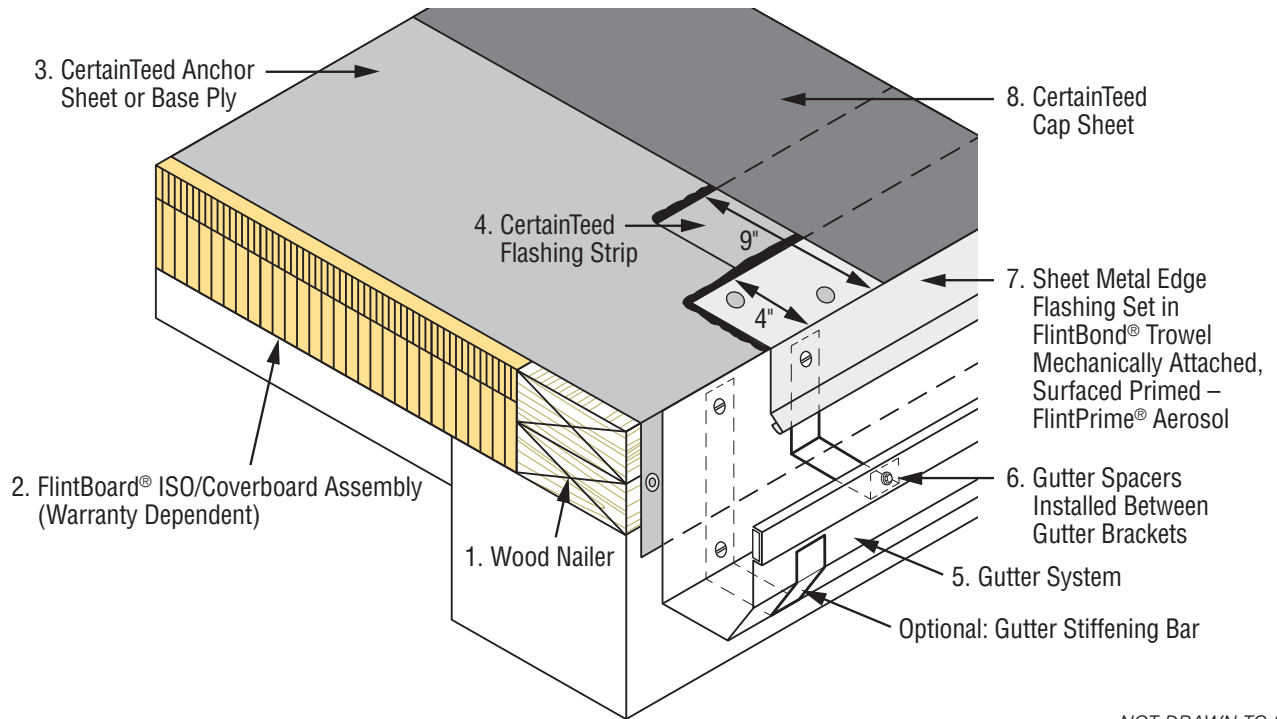
Refer to the Architectural Metal Flashing section of the NRCA Roofing Manual for securement options.

Edge Metal

Set in FlintBond Trowel. Mechanically attach a minimum two staggered rows, 6" o.c. or as required by building code; endlaps should receive two nails. Prime surface with FlintPrime® Aerosol.

Cap Sheet

Fully adhere (self-adhered, torch, cold process or hot asphalt). Proper attachment is defined by product selection. **If self-adhered**, in cold weather¹ hot air weld² with bead of FlintBond Caulk at edge.



NOT DRAWN TO SCALE

¹20°F-49°F (-6.6°C-4.4°C)

²Apply heat from a hot-air welder with a 2" tip to the metal surface while applying rolling pressure from a silicone roller to the overlapping Cap. With the hot air welder set between 300°F-500°F (setting 2-3), apply heat to the overlap interface while bonding Cap with rolling pressure onto the Metal. Roll the overlapping Cap in place, moving the hot air welder to allow for forward progress. Avoid applying so much heat or moving at a pace that results in smoke.