AquaBead® Corner Reinforcement

Easy-to-apply, water activated, self-adhesive drywall corner that won't blister, bubble or edge crack. Available in Outside 90° beaded nose, Bullnose and L-Trim.

- Water-activated adhesive provides a superior bond directly to drywall
- Outside 90 has a specially engineered beaded nose to allow for filling to the outer edge to create the perfect corner
- Bullnose has an easily paintable paper face that won't chip or crack and is scratch resistant
- L-Trim offers quick and clean finishing of exposed drywall edges and reveals for a perfect edge

Quick and Easy

- Just spray on water, wait 20 – 30 seconds and press – no compound or spray adhesive required
- Can be coated in 30 minutes for quicker finishing
- Superior Bond – water-activated adhesive creates an exceptional bond to drywall
- Perforated holes allow joint compound to seal corner to wall permanently
- Robust paper-plastic-paper design withstands impacts and movement to prevent dents and edge cracking

Product Data

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>CERTAINTEED CODE:</th>
<th>CARTON CODE:</th>
<th>PACKAGE SIZE:</th>
</tr>
</thead>
<tbody>
<tr>
<td>AquaBead Outside 90° - 8'</td>
<td>313724</td>
<td>10800805137249</td>
<td>50 Sticks / Carton</td>
</tr>
<tr>
<td>AquaBead Outside 90° - 9'</td>
<td>313723</td>
<td>10800805137232</td>
<td>50 Sticks / Carton</td>
</tr>
<tr>
<td>AquaBead Outside 90° - 10'</td>
<td>313725</td>
<td>10800805137256</td>
<td>50 Sticks / Carton</td>
</tr>
<tr>
<td>AquaBead Outside 90° - 12'</td>
<td>314144</td>
<td>10800805141444</td>
<td>50 Sticks / Carton</td>
</tr>
<tr>
<td>AquaBead Bullnose - 8'</td>
<td>313728</td>
<td>10800805137287</td>
<td>50 Sticks / Carton</td>
</tr>
<tr>
<td>AquaBead Bullnose - 9'</td>
<td>313727</td>
<td>10800805137270</td>
<td>50 Sticks / Carton</td>
</tr>
<tr>
<td>AquaBead Bullnose - 10'</td>
<td>313721</td>
<td>10800805137218</td>
<td>50 Sticks / Carton</td>
</tr>
<tr>
<td>AquaBead L-Trim 1/2&quot; - 10'</td>
<td>313726</td>
<td>10800805137263</td>
<td>50 Sticks / Carton</td>
</tr>
</tbody>
</table>

AquaBead® is a registered trademark of Structus Building Technologies Inc.
**CERTAINTEED AQUABEAD®**

**Corner Reinforcement**

**Installation Instructions**

**CERTAINTEED AQUABEAD®** is an easy-to-apply, water-activated, self-adhesive drywall corner that doesn’t blister, bubble, dent or crack.

When installing drywall for 90° corners, hang Outside 90 as shown in Figure 1a. Ensure that the drywall at the corner does not overlap the joint compound as shown in Figure 1b.

When installing drywall for Bullnose corners, hang as shown in Figure 2a and 2b. Ensure that drywall at the corners do not touch creating an open area for the radius of the bead.

---

**PREPARATION**

- **AquaBead** can be cut to length using scissors, metal snips or a chop saw.

**Tip**

Save time by using a chop saw to cut multiple pieces of AquaBead to the same length.

- Using a spray bottle or pump sprayer, completely wet the adhesive side of the AquaBead® with clean, ordinary tap water.

**Important:** Do not use a sponge to apply water as it will remove adhesive.

**Tip**

Add a bit of food coloring to the water to make it easier to see where you have sprayed.

- If you apply less water the working time is decreased, but the tack (stickiness) is increased. To extend working time add more water.
- After applying water, allow 20–30 seconds for the AquaBead to activate. Temperature and humidity may affect drying times.
- Make sure the entire adhesive surface on the back of AquaBead is wet before application.

---

**APPLICATION**

- Place the wet, adhesive side of the AquaBead on the wall corner, aligning it tightly to the ceiling.
- The beaded edge of the AquaBead should be squared with the centre of the corner. Make sure it is straight.
- Press the AquaBead firmly by hand or with a roller, making sure the flanges contact the drywall surface completely.
- **REPOSITIONING:** AquaBead can be removed, re-wetted and repositioned if the adhesive has not set.
- AquaBead adhesive will not stick to previously finished drywall surfaces. Use a spray adhesive or joint compound to adhere to previously finished surfaces.
- If an area has not properly bonded, it can be mechanically fastened with staples before coating.

**Important:** Once the adhesive has set, the AquaBead will be permanently bonded to the drywall and cannot be repositioned.

**Tip**

If you have exposed drywall edges, use L-Trim for a quick and clean finish.

---

**FINISHING**

- **AquaBead** corner can be filled after 30 minutes using All-Purpose or Finishing joint compound.
- Apply joint compound over the AquaBead using an 8”–10” taping knife, filling the holes. Allow compound to dry thoroughly.
- Skim over the AquaBead corner once more with joint compound using a 10”–12” finishing knife. Let dry, then sand and paint.

---

Shipped in water-resistant packaging. Store in a dry location. Protect from moisture.

---

**Ask about all of our other CertainTeed® Products and Systems:**

- ROOFING
- SIDING
- TRIM
- DECKING
- RAILING
- FENCE
- FOUNDATIONS
- GYPSUM
- CEILINGS
- INSULATION
- PIPE

**www.certainteed.com**

---

© 03/12 CertainTeed Gypsum, Inc. Printed in Canada

**Code No. CTG-4019**