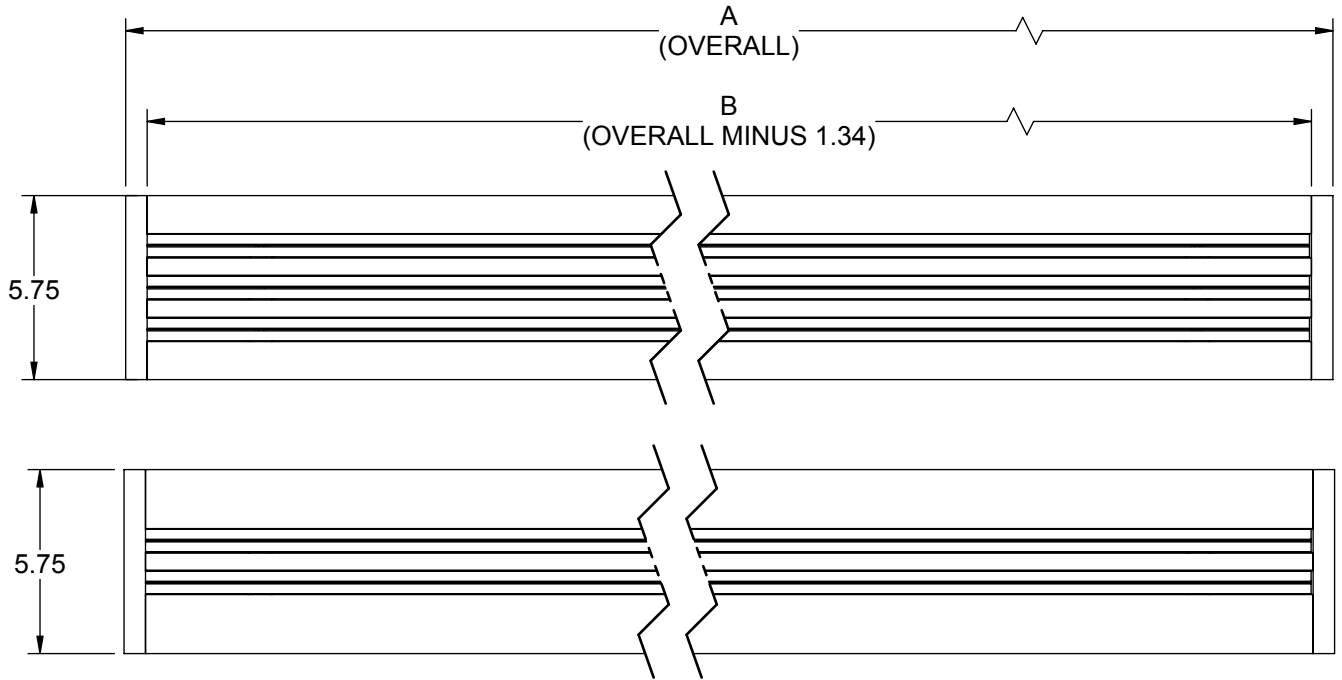


1. REMOVE END-BORDER SCREWS
2. RE-ATTACH SCREWS, SANDWICHING HANGER BRACKET AS SHOWN



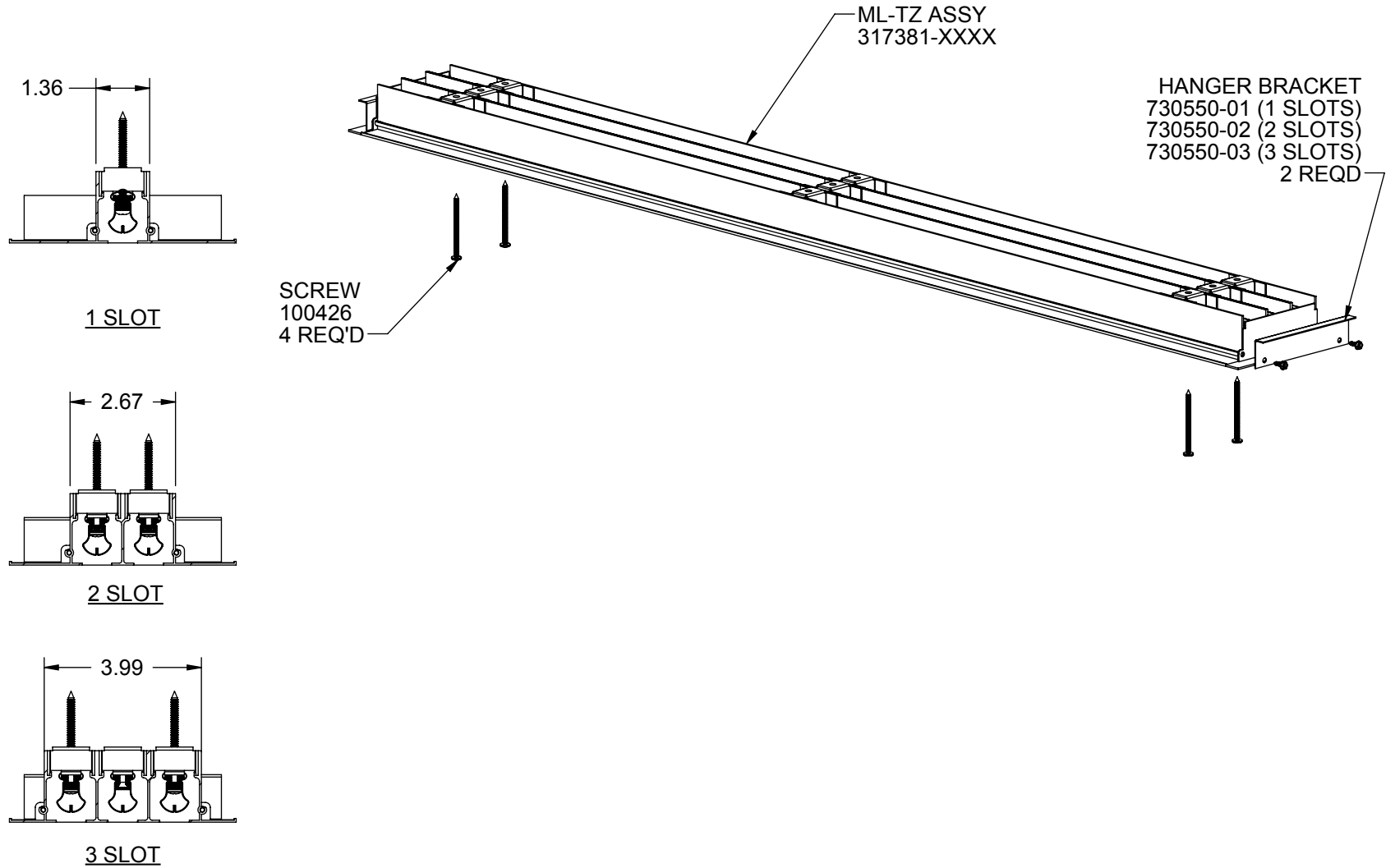
<input type="checkbox"/>	APPROVED	AUTHORIZED SIGNATURE
<input type="checkbox"/>	REJECTED	DATE

ASSEMBLY NUMBER	NO. OF SLOTS
319843-XX01	1
319843-XX02	2
319843-XX03	3

ASSEMBLY NUMBER	NOMINAL LENGTH	A	B
319843-24XX	24	23.84	22.50
319843-30XX	30	29.84	28.50
319843-36XX	36	35.84	34.50
319843-42XX	42	41.84	40.50
319843-48XX	48	47.84	46.50
319843-60XX	60	59.84	58.50
319843-72XX	72	71.84	70.50

NOTES: *1. SHIP SCREWS UNASSEMBLED
 2. LOWER ASSEMBLY 317381 TO BE FINISHED PER CUSTOMER ORDER, HANGER BRACKETS REMAIN UNFINISHED

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C	T09564	AAK	07/11	MJC		BLANK SIZE	FINISH		CHKD		
B	T08817	NTH	12/10	NTH		TECHSTYLE	APVD		MJC	03/10	
A	T07915	JMK	03/10	MJC		SEE NOTE 2	REVISIONS				
REV	ECO NUMBER	BY	DATE	APPVD		NEXT ASSY USED ON APPLICATION	DIMENSIONS IN PARENTHESIS ARE FOR REFERENCE ONLY				
DWG. NO. 319843											SHEET 1 OF 2



D	T10635	DLE	05/12	DLE	Air System Components PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AIR SYSTEM COMPONENTS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AIR SYSTEM COMPONENTS IS PROHIBITED.	F.O. NO.	MATERIAL	DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1° BEND ± 2° TWO PLACE DECIMAL ± .03 THREE PLACE DECIMAL ± .015 REMOVE ALL BURRS AND SHARP EDGES DO NOT SCALE DRAWING	DRWN	DATE	TITLE SPECIAL ML-38 TECHSTYLE MODIFICATION ML-TZ-LT
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REV	ECO NUMBER	BY	DATE	APPVD							
REVISIONS						TECHSTYLE	FINISH	DIMENSIONS IN PARENTHESIS ARE FOR REFERENCE ONLY		DWG. NO.	SHEET
						SEE NOTE 2				319843	2 OF 2