



Aristocrat II - 70315

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Aristocrat II – Parts List

- all parts made in the USA -

- (10) 1 x 1 x 60 Pickets
- (2) 2 x 3-1/2 x 72 Roof Cross Members
- (4) 4 x 4 x 96 Posts
- (4) 1-3/4 x 1-1-3/4 x 30-3/4 Upper and Lower Side Cross Members
- (2) 1-3/4 x 1-3/4 x 30-3/4 Middle Side Cross Members
- (2) 1-1/2 x 1-1/2 x 36 Roof End Rafters
- (4) 1-1/2 x 1-1/2 x 28 Roof Center Rafters
- (4) 4 x 4 Gothic Caps
- (4) 2 x 3-1/2 End Caps
- (4) 1-1/2 x 1-1/2 Beveled Caps
- (4) 1-1/2 x 1-1/2 Corner Braces



Assembly Instructions

Step 1

Assemble the arbor sides. Install the bottom and middle cross members into a right and a left post. Slide five 1"x1" pickets through the center and into the bottom cross member. See figure 1.

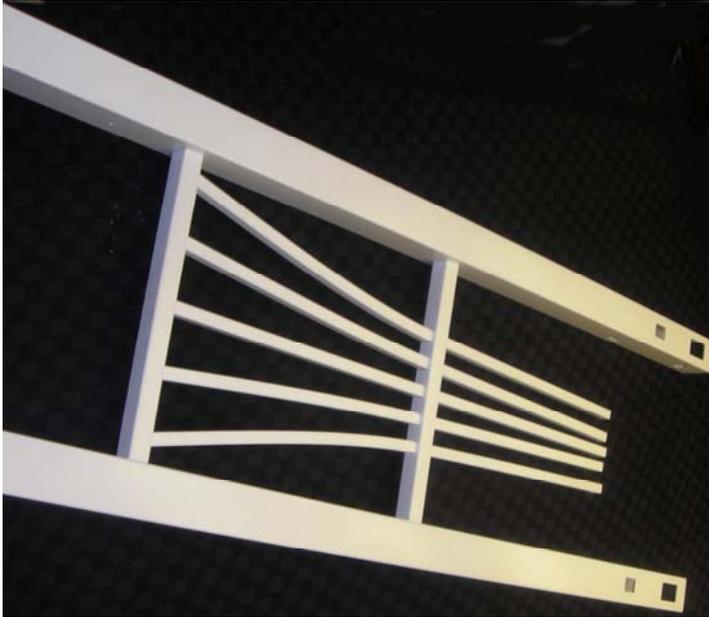


Fig. 1

Step 2

Install the top cross member into one post, then the other while sliding the 1"x1" pickets into the top cross member. Be sure all notches are fully engaged. Repeat for the other side. See figure 2



Fig. 2

Step 3

Assemble the arbor roof. Install the four center roof cross members into one rafter, then the other. Note: do not install the longer end roof cross members as they go through the posts also. See figure 3



Fig. 3

Step 4

Dig four holes approximately 10" around and 12" deep. The holes should be spaced as shown in figure 4.

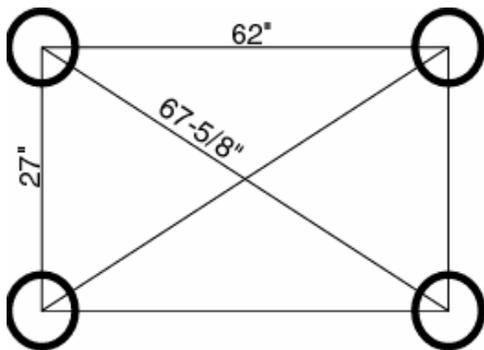


Fig. 4

Step 5

Stand the side assemblies upright in the holes. Install the four corner braces into the posts. Install one end of the roof assembly into the posts of one side making sure the corner braces engage their holes in the rafters as the rafters go into the posts. See figure 5. Once the holes in the rafters are aligned with the holes in the posts, insert the end roof cross member. Repeat for the other side.



Fig. 5

Step 6

Install the post, rafter, gothic caps, end caps and beveled caps, PVC cement (not included) may be used to secure the caps.



Fig. 6

Step 7

Place leveling blocks under the bottom side cross members to ensure the arbor is the desired height, level and plumb. Fill the four post holes with cement making sure the arbor is not disturbed until the cement sets.